SAFETY DATA SHEET



Date of issue/Date of revision26 April 2016Version 5

Section 1. Identification		
Product name	: EPOXY PRIMER HARDENER	
Product code	: JH3770	
Other means of identification	: Not available.	
Product type	: Liquid.	
Relevant identified uses of	the substance or mixture and uses advised against	
Product use	: Industrial applications.	
Use of the substance/ mixture	: Coating. Paints. Painting-related materials.	
Uses advised against	: Not applicable.	
Manufacturer	: PPG Industries, Inc. One PPG Place, Pittsburgh, PA 15272	
<u>Emergency telephone</u> <u>number</u>	: (412) 434-4515 (U.S.) (514) 645-1320 (Canada) 01-800-00-21-400 (Mexico)	
Technical Phone Number	: 1-800-647-6050	

Section 2. Hazards identification

OSHA/HCS status	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	 AMMABLE LIQUIDS - Category 2 SKIN CORROSION - Category 1B SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1 TOXIC TO REPRODUCTION (Unborn child) - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 Percentage of the mixture consisting of ingredient(s) of unknown toxicity: 22.7%

GHS label elements

Product name EPOXY PRIMER HARDENER

Section 2. Hazards identification

Hazard pictograms	
Signal word	: Danger
Hazard statements	 Highly flammable liquid and vapor. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Suspected of damaging the unborn child. May cause drowsiness or dizziness. May cause damage to organs through prolonged or repeated exposure.
Precautionary statements	
Prevention	: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves. Wear eye or face protection. Wear protective clothing. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Wash hands thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.
Response	: Get medical attention if you feel unwell. IF exposed or concerned: Get medical attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or physician. IF SWALLOWED: Immediately call a POISON CENTER or physician. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Wash contaminated clothing before reuse. Immediately call a POISON CENTER or physician. IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.
Storage	: Store locked up. Store in a well-ventilated place. Keep cool.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Supplemental label elements	: Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing. Wash thoroughly after handling. Emits toxic fumes when heated.
Hazards not otherwise classified	: Prolonged or repeated contact may dry skin and cause irritation.

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Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Product name

: EPOXY PRIMER HARDENER

Ingredient name	%	CAS number
	≥20 - ≤50	107-98-2
butanone	≥5.0 - ≤11	78-93-3
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2, 3-epoxypropane, reaction products with diethylenetriamine	≥5.0 - ≤9.5	31326-29-1
n-butyl acetate	≥5.0 - ≤10	123-86-4
butan-1-ol	≥1.0 - ≤5.3	71-36-3
heptan-2-one	≥1.0 - ≤4.5	110-43-0
Isopropyl alcohol	≥1.0 - ≤3.3	67-63-0
toluene	≥1.0 - ≤3.1	108-88-3
Solvent naphtha (petroleum), light aromatic	≥1.0 - ≤5.0	64742-95-6
1,2,4-trimethylbenzene	≤1.5	95-63-6
2,2'-iminodiethylamine	≤1.0	111-40-0

SUB codes represent substances without registered CAS Numbers.

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person.

Description of necessary first aid measures

Eye contact	: Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute healt	<u>n effects</u>
Eye contact	: Causes serious eye damage.
Inhalation	 Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
Skin contact	: Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: Can cause central nervous system (CNS) depression.

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Section 4. First aid measures

Over-exposure signs/symptoms

Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness reduced fetal weight increase in fetal deaths skeletal malformations
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations
Ingestion	: Adverse symptoms may include the following: stomach pains reduced fetal weight increase in fetal deaths skeletal malformations
Indication of immediate me	dical attention and special treatment needed, if necessary
Notes to physician	 In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.

before removing it, or wear gloves.

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Section 5. Fire-fighting measures

Specific hazards arising from the chemical	: Highly flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides halogenated compounds
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	ont	ainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste

disposal container. Dispose of via a licensed waste disposal contractor.

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Section 6. Accidental release measures

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling	
Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Special precautions	: Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Vapors are heavier than air and may spread along floors. If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	: Do not store above the following temperature: 35°C (95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
✓-methoxy-2-propanol	ACGIH TLV (United States, 3/2015).
	STEL: 369 mg/m ³ 15 minutes.
	STEL: 100 ppm 15 minutes.
	TWA: 184 mg/m ³ 8 hours.
	TWA: 50 ppm 8 hours.
butanone	ACGIH TLV (United States, 3/2015).
	STEL: 885 mg/m ³ 15 minutes.
	STEL: 300 ppm 15 minutes.
	TWA: 590 mg/m ³ 8 hours.
	TWA: 200 ppm 8 hours.
	OSHA PEL (United States, 2/2013).
	TWA: 590 mg/m ³ 8 hours.
	TWA: 200 ppm 8 hours.
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-	None.
2,3-epoxypropane, reaction products with diethylenetriamine	
n-butyl acetate	ACGIH TLV (United States, 3/2015).
	STEL: 200 ppm 15 minutes.
	TWA: 150 ppm 8 hours.
	OSHA PEL (United States, 2/2013).
	TWA: 710 mg/m ³ 8 hours.
	TWA: 150 ppm 8 hours.
butan-1-ol	ACGIH TLV (United States, 3/2015).
	TWA: 20 ppm 8 hours.
	OSHA PEL (United States, 2/2013).
	TWA: 300 mg/m ³ 8 hours.
	TWA: 100 ppm 8 hours.
heptan-2-one	ACGIH TLV (United States, 3/2015).
	TWA: 233 mg/m ^{3} 8 hours.
	TWA: 50 ppm 8 hours.
	OSHA PEL (United States, 2/2013).
	TWA: 465 mg/m ³ 8 hours.
	TWA: 100 ppm 8 hours.
Isopropyl alcohol	ACGIH TLV (United States, 3/2015).
	STEL: 400 ppm 15 minutes.
	TWA: 200 ppm 8 hours.
	OSHA PEL (United States, 2/2013).
	TWA: 980 mg/m ³ 8 hours.
	TWA: 900 mg/m 8 hours.
toluene	
loidene	OSHA PEL Z2 (United States, 2/2013).
	AMP: 500 ppm 10 minutes.
	CEIL: 300 ppm
	TWA: 200 ppm 8 hours.
	ACGIH TLV (United States, 3/2015).
Columnt northing (noticelesum) light are stic	TWA: 20 ppm 8 hours.
Solvent naphtha (petroleum), light aromatic	None.
1,2,4-trimethylbenzene	ACGIH TLV (United States, 3/2015).
	TWA: 123 mg/m ³ 8 hours.
I	TWA: 25 ppm 8 hours.
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Section 8. Exposure controls/personal protection

 2,2'-iminodiethylamine
 ACGIH TLV (United States, 3/2015).

 Absorbed through skin.
 TWA: 4.2 mg/m³ 8 hours.

 TWA: 4.2 mg/m³ 8 hours.
 TWA: 1 ppm 8 hours.

А	 Acceptable Maximum Peak 	S	 Potential skin absorption
ACGIH	 American Conference of Governmental Industrial Hygienists. 	SR	 Respiratory sensitization
С	= Ceiling Limit	SS	 Skin sensitization
F	= Fume	STEL	= Short term Exposure limit values
IPEL	 Internal Permissible Exposure Limit 	TD	= Total dust
OSHA	 Occupational Safety and Health Administration. 	TLV	= Threshold Limit Value
R	= Respirable	TWA	 Time Weighted Average

Z = OSHA 29 CFR 1910.1200 Subpart Z - Toxic and Hazardous Substances

Consult local authorities for acceptable exposure limits.

Recommended monitoring procedures	: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls	: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any
	recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Environmental exposure	: Emissions from ventilation or work process equipment should be checked to ensure

controls they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures	
Hygiene measures :	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection : Skin protection	Chemical splash goggles and face shield.
Hand protection :	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves :	nitrile neoprene

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Section 8. Exposure controls/personal protection

Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

<u>Appearance</u>		
Physical state	iquid.	
Color	lot available.	
Odor	lot available.	
Odor threshold	lot available.	
рН	lot available.	
Melting point	lot available.	
Boiling point	37.78°C (>100°F)	
Flash point	Closed cup: 8.89°C (48°F)	
Auto-ignition temperature	lot available.	
Decomposition temperature	lot available.	
Flammability (solid, gas)	lot available.	
Lower and upper explosive (flammable) limits	ower: 1.4%	
Evaporation rate	.03 (butyl acetate = 1)	
Vapor pressure	.4 kPa (25.4 mm Hg) [room temperature]	
Vapor density	lot available.	
Relative density	.93	
Density(lbs / gal)	.76	
Solubility	nsoluble in the following materials: cold water.	
Partition coefficient: n-	lot available.	
octanol/water		
Viscosity	(inematic (40°C (104°F)): >0.21 cm²/s (>21 cSt)	
Volatility	2% (v/v), 66.9% (w/w)	
% Solid. (w/w)	3.1	

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	The product is stable.
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.
Incompatible materials	:	Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	:	Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
-methoxy-2-propanol	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	5.2 g/kg	-
butanone	LC50 Inhalation Vapor	Rat	11243 ppm	4 hours
	LD50 Dermal	Rabbit	6480 mg/kg	-
	LD50 Oral	Rat	2737 mg/kg	-
4,4'-Isopropylidenediphenol,	LD50 Dermal	Rabbit	1494 mg/kg	-
oligomeric reaction products				
with 1-chloro-2,				
3-epoxypropane, reaction				
products with				
diethylenetriamine				
	LD50 Oral	Rat	540 mg/kg	-
n-butyl acetate	LC50 Inhalation Vapor	Rat	>21.1 mg/l	4 hours
	LC50 Inhalation Vapor	Rat	2000 ppm	4 hours
	LD50 Dermal	Rabbit	>17600 mg/kg	-
	LD50 Oral	Rat	10.768 g/kg	-
butan-1-ol	LC50 Inhalation Vapor	Rat	24000 mg/m ³	4 hours
	LC50 Inhalation Vapor	Rat	8000 ppm	4 hours
	LD50 Dermal	Rabbit	3400 mg/kg	-
	LD50 Oral	Rat	790 mg/kg	-
heptan-2-one	LC50 Inhalation Vapor	Rat	>16.7 mg/l	4 hours
	LD50 Dermal	Rabbit	10.206 g/kg	-
	LD50 Oral	Rat	1.6 g/kg	-
Isopropyl alcohol	LC50 Inhalation Vapor	Rat	72600 mg/m ³	4 hours
	LD50 Dermal	Rabbit	12800 mg/kg	-
	LD50 Oral	Rat	4.396 g/kg	-
toluene	LC50 Inhalation Vapor	Rat	49 g/m³	4 hours
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Section 11. Toxicological information

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	LC50 Inha	ation Vapo	r	Rat	8000 ppm	4 hours
	LD50 Dern	nal		Rabbit	8.39 g/kg	-
	LD50 Oral			Rat	636 mg/kg	-
Solvent naphtha (petroleum), light aromatic	LD50 Dern	nal		Rabbit	3.48 g/kg	-
	LD50 Oral			Rat	8400 mg/kg	-
1,2,4-trimethylbenzene	LC50 Inhal	ation Vapo	r	Rat	18000 mg/m ³	4 hours
	LD50 Oral			Rat	5 g/kg	-
2,2'-iminodiethylamine	LD50 Dern	nal		Rabbit	1090 mg/kg	-
	LD50 Oral			Rat	1080 mg/kg	-
Conclusion/Summary	: There are	e no data a	vailable on th	ne mixture itself.		
Irritation/Corrosion						
Conclusion/Summary						
Skin	: There are no data available on the mixture itself.					
Eyes	: There are no data available on the mixture itself.					
Respiratory	: There are no data available on the mixture itself.					
Sensitization						
Conclusion/Summary						
Skin : There are no data available on the mixture itself.						
Respiratory	: There are	e no data av	vailable on th	ne mixture itself.		
<u>Mutagenicity</u>						
Conclusion/Summary : There are no data available on the mixture itself.						
Carcinogenicity						
Conclusion/Summary : There are no data available on the mixture itself.						
Classification						
Product/ingredient name	OSHA	IARC	NTP			
sopropyl alcohol	-	3	-			
toluene	-	3	-			

Carcinogen Classification code:

IARC: 1, 2A, 2B, 3, 4 NTP: Known to be a human carcinogen; Reasonably anticipated to be a human carcinogen OSHA: + Not listed/not regulated: -

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself. Specific target organ toxicity (single exposure)

Section 11. Toxicological information

Name	Category
1-methoxy-2-propanol	Category 3
butanone	Category 3
n-butyl acetate	Category 3
butan-1-ol	Category 3
Isopropyl alcohol	Category 3
toluene	Category 3
Solvent naphtha (petroleum), light aromatic	Category 3
1,2,4-trimethylbenzene	Category 3

Specific target organ toxicity (repeated exposure)

Name	Category
1-methoxy-2-propanol	Category 2
toluene	Category 2

Target organs

: Contains material which causes damage to the following organs: brain, central nervous system (CNS). Contains material which may cause damage to the following organs: blood, kidneys,

lungs, the reproductive system, liver, heart, spleen, peripheral nervous system, upper respiratory tract, skin, ears, eye, lens or cornea.

Aspiration hazard

Name	Result	
	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1	

Information on the likely routes of exposure

Potential acute health effects

r oteritiar acate ricata	
Eye contact	: Causes serious eye damage.
Inhalation	 Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
Skin contact	: Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: Can cause central nervous system (CNS) depression.
Over-exposure signs	/symptoms
Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness reduced fetal weight increase in fetal deaths skeletal malformations

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Section 11. Toxicological information

Skin contact	Adverse symptoms may include the following: pain or irritation	
	redness	
	dryness	
	cracking blistering may occur	
	reduced fetal weight	
	increase in fetal deaths	
	skeletal malformations	
Ingestion	Adverse symptoms may include the following:	
	stomach pains	
	reduced fetal weight increase in fetal deaths	
	skeletal malformations	
Delayed and immediate effect	and also chronic effects from short and long term exposure	
Conclusion/Summary	: There are no data available on the mixture itself. Exposure to component solvent vapo concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases,	e e
	loss of consciousness. Solvents may cause some of the above effects by absorption through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.	;
Short term exposure		
Potential immediate effects	: There are no data available on the mixture itself.	
Potential delayed effects	: There are no data available on the mixture itself.	
<u>Long term exposure</u>		
Potential immediate effects	: There are no data available on the mixture itself.	
Potential delayed effects	: There are no data available on the mixture itself.	
Potential chronic health effe	<u>is</u>	
General	: May cause damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.	
Carcinogenicity	No known significant effects or critical hazards.	
Mutagenicity	: No known significant effects or critical hazards.	
Teratogenicity	: Suspected of damaging the unborn child.	
Developmental effects	: No known significant effects or critical hazards.	
Fertility effects	: No known significant effects or critical hazards.	
Numerical measures of toxic	L	
Acute toxicity estimates		

Section 11. Toxicological information

Route	ATE value	
Oral	2054.6 mg/kg	
Dermal	8078.9 mg/kg	
Inhalation (gases)	58493 ppm	
Inhalation (vapors)	158.7 mg/l	
Inhalation (dusts and mists)	19.5 mg/l	

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
	Acute LC50 23300 mg/l	Daphnia	48 hours
	Acute LC50 >4500 mg/l Fresh water	Fish	96 hours

Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
to luene	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
butanone	0.29	-	low
n-butyl acetate	1.78	-	low
butan-1-ol	0.88	-	low
heptan-2-one	1.98	-	low
Isopropyl alcohol	0.05	-	low
toluene	2.73	8.32	low
1,2,4-trimethylbenzene	3.63	120.23	low
2,2'-iminodiethylamine	-1.3	4.47	low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been

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Product name EPOXY PRIMER HARDENER

Section 13. Disposal considerations

cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

14. Transport information

	DOT	IMDG	ΙΑΤΑ
UN number	UN3469	UN3469	UN3469
UN proper shipping name	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE
Transport hazard class (es)	3 (8)	3 (8)	3 (8)
Packing group	П	П	Π
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.
Product RQ (lbs)	32120.6	Not applicable.	Not applicable.
RQ substances	(toluene, butanone)	Not applicable.	Not applicable.

Additional information

DOT

- : Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.
- IMDG : None identified.
- IATA : None identified.
- Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

ż.

United States

United States inventory (TSCA 8b) : All components are listed or exempted.

U.S. Federal regulations

SARA 302/304

SARA 304 RQ : Not applicable.

Composition/information on ingredients

No products were found.

Product name EPOXY PRIMER HARDENER

Section 15. Regulatory information

SARA 311/312

Classification

: Fire hazard Immediate (acute) health hazard Delayed (chronic) health hazard

Composition/information on ingredients

Name	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
F-methoxy-2-propanol	Yes.	No.	No.	Yes.	Yes.
butanone	Yes.	No.	No.	Yes.	No.
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with diethylenetriamine	No.	No.	No.	Yes.	No.
n-butyl acetate	Yes.	No.	No.	Yes.	No.
butan-1-ol	Yes.	No.	No.	Yes.	No.
heptan-2-one	Yes.	No.	No.	Yes.	No.
Isopropyl alcohol	Yes.	No.	No.	Yes.	No.
toluene	Yes.	No.	No.	Yes.	Yes.
Solvent naphtha (petroleum), light aromatic	Yes.	No.	No.	Yes.	No.
1,2,4-trimethylbenzene	Yes.	No.	No.	Yes.	No.
2,2'-iminodiethylamine	No.	No.	No.	Yes.	No.

SARA 313

Supplier notification	Chemical name	<u>CAS number</u>	<u>Concentration</u>
	: butan-1-ol	71-36-3	3 - 7
	Isopropyl alcohol	67-63-0	1 - 5
	toluene	108-88-3	1 - 5
	1,2,4-trimethylbenzene	95-63-6	1 - 5

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

Additional environmental information is contained on the Environmental Data Sheet for this product, which can be obtained from your PPG representative.

California Prop. 65

WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Section 16. Other information

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Hazardous Material Information System (U.S.A.)
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Flammability : 3 Physical hazards : Health : 3 0 (*) - Chronic effects

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on MSDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

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Product name EPOXY PRIMER HARDENER

Section 16. Other information

The customer is responsible	for determining the PPE code for this material.
National Fire Protection Asso	ociation (U.S.A.)
Health : 3 Flammat	pility : 3 Instability : 0
Date of previous issue	: 11/23/2015
Organization that prepared the MSDS	: EHS
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations

Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.